

Implementing the 5S Standard In Your Facility

Why Implement 5S?

5S (Sort, Straighten, Shine, Standardize, Sustain) plays a major role in warehouse operations, setting a standard of efficiency and satisfied deadlines. It also lays the foundation for other lean practices, eventually creating a complete culture of safe, quality work throughout your facility. For more information on 5S and lean principles, visit the Lean Enterprise Institute at: lean.org.



Lean 5S Steps in Practice

Visual workplace is a lean concept that puts important information, assets and equipment where employees need them. Using labels for safety information, procedures, facility identification and a variety of other applications is a great way to help reduce waste, enhance knowledge and improve productivity.

1 Sort

Eliminate non-essential items by going through all of the tools and materials in your facility and discarding unused items.

Recommended Products:



MA2051
Red Tags



AA295
Red Floor
Marking Tapes



2190C
Red Tag Stations



L4403
Red Tag Area
Wall Signs



L4469
Red Tag Hold Area
Floor Signs



L4401
Red Tag Area
Wall Signs

2 Straighten

Get the workplace clean, maintain its appearance and use preventative measures to keep it clean.

Recommended Products:



5445
Removable
Footprints



PP010
Floor Corner Marks



L4439
Shadow Board
Tool Tape



3121D
Brady BMP21 PLUS
Label Printer



BP017
Brady BBP35
Multi-Color Sign
and Label Printer



SL1
Custom OSHA
Safety Signs

3 Shine

Focus on organizing equipment, establishing safety measures, and creating procedures, product quality standards, and effective inventory and material handling. **Recommended Products:**



663
Sorbent Pads
& Rolls



91774
Injury Prevention
Signs



M3678
Housekeeping
Signs



SSFRSH1
Ash Receptacles



KC225
EZ Reacher
Litter Stick



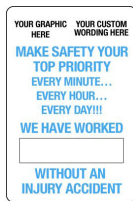
AA099
Mop and
Broom Holder

4 Standardize

Create standards that reinforce 5S steps and focus on best practices. Reminders such as signs, posters, and banners help employees visualize new standards. **Recommended Products:**



KC582
Notice Holder



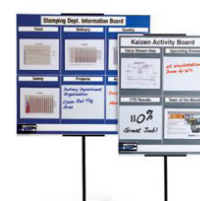
L5345
Safety Tracker
Signs



7536D
Workplace Training
Booklets



15905D
Safety Training
Videos



VC1026
Communication
Boards



VC1527
Motivational
Banners

5 Sustain

Ensure employees know the importance of workplace organization and strive to continuous improvement.

Recommended Products:



LD0045
Custom Vinyl
Banners



CS125
Motivational Safety
Scoreboards



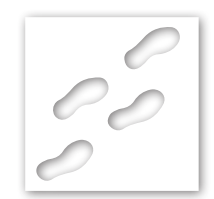
CS123
Motivational Safety
Scoreboards



46527
Safety Suggestion
Boxes



8287D
Aisle Marking
Tape Machine



L9087
Footprint Plastic
Stencil

About Seton

Seton has everything you need to keep your workplace safe and productive. We offer over 225,000 innovative identification products, including signs, labels and safety solutions. We also manufacture custom products that are made to your exact specifications. With over 60 years of experience in virtually every industry, our customer service team provides the regulatory expertise to keep your facility fully compliant. Your work is demanding — let us make it easy for you to order with confidence.