

## LOCKOUT TAGOUT PROCEDURE

<b>ID#:</b> 29CFR 1910.147	<b>Facility:</b> Main Building	<b>Location:</b> Pasteurization Room
<b>Created:</b> 04/28/2017	<b>Description:</b> Solids Separator	
<b>Revised:</b>		

### 5

### Locks & Tags Needed

**Note: DANGER:** Hydraulic and pneumatic equipment can store energy. Ensure all pressures have bled off before proceeding. - **ALSO** - Machine can store kinetic energy. Ensure machine has come to a complete stop before proceeding.

### LOCKOUT APPLICATION PROCESS

**ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS**

**MCC SWBB21**








**North Side**



**South Side**



ID	Source	Location	Method	Device
	<b>Electrical 480V</b>	Disconnect is located on MCC SWBB21 9bucket 1)	Move E-1 disconnect to off. Lock out.	Lock and Hasp.
	<b>Pneumatic 100 PSI</b>	Valve is located on the South side of unit.	Close P-1 valve. Lock out.	Lock and Hasp.
	<b>Water Supply CITY</b>	Valve is located on the East side of unit.	Close W-1 valve. Lock out.	Gate Valve Lockout.
	<b>Product Inlet</b>	Valve is located on the North side of unit.	Close V-1 valve. Lock out.	Ball Valve Lockout.
	<b>Product Outlet</b>	Valve is located on the North side of unit.	Close V-2 valve. Lock out.	Ball Valve Lockout.

### LOCKOUT REMOVAL PROCESS

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify controls are in neutral.
4. Remove lockout devices and reenergize machine. 5. Notify affected employees that servicing is completed.