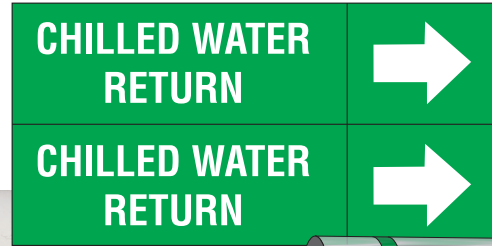


PRODUCT DATA SHEET

Seton Code™ Pipe Markers

THE ECONOMICAL CHOICE FOR PIPE MARKING

Seton Code™ Economy Pipe Markers have multiple markers on each card, providing you with an economical option for marking your pipes



3 Types of Pipe Marker Installation



Description:	Seton Code™ Pipe Markers are made of pressure sensitive indoor/outdoor grade vinyl with ANSI specifications for background and letter colors.				
Use:	Seton Code™ Pipe Markers are an economical way to mark many size pipes.				
Compliance:	Seton Code™ Pipe Markers meet ANSI specifications for background and letter colors. Size SC8 and SC12 fully meet ANSI/ASME A13.1-2015 standards when used with Arrows-On-A-Roll™ Tape.				
Standard Legend Colors:	Black or White				
Standard Background Colors:	Black, Blue, Brown, Gray, Green, Orange, Red, White and Yellow				
Thickness (ASTM D 1593):	Total 0.005 in. (0.125mm).				
Gloss:	60 Gardner Units.				
Standard Sizes/Dimensions:	Marker Size	Fits Pipe Outer Diameter	Markers/Card	Markers Size	Letter Height
	CC	3/4" or less	7	2-1/4"W x 1-1/4"H	1/4"
	SC8	3/4" thru 2-3/8"	4	8"W x 1-1/8"H	3/4"
	FF	1-1/4" thru 6"	2 (and 2 arrows)	6-1/4"W" x 2-1/4" (with 2-3/4"W x 2-1/4"H arrow)	1-3/16" with 1 line of text, 3/4" with 2 lines of text, 1-3/16" arrows
	SC12	2-1/2" thru 8"	2	12"W x 2-1/4"H	1-1/4"
Adhesive Properties:	Adhesion to steel (PSTC-1) 15 min. dwell (Avg)—75 oz/in. (82 N/100 mm) Ultimate (72 hrs. dwell) (Avg)—116 oz/in. (127 N/100 mm) Tack (ASTM-2979) (Avg)—800g (8 N) Drop Shear (PSTC-7) (Avg)—4 Hrs.				

Date: ___ / ___ / ___ Job: _____

Contractor _____

PRODUCT DATA SHEET

Seton Code™ Pipe Markers (continued)

Abrasion Resistance :	CS-17 Wheels, 1000 g. wts.
(Method 5306 of U.S. Federal Test Method Std. No. 191A):	Legend withstands up to 1000 cycles.
Service Temperature:	-40°F to 180°F (-40°C to 82°C).
Minimum Application Temperature:	0°F (-18°C).
Average Outdoor Durability:	5 years (Average expected outdoor life of product will depend on user definition of failure, climactic conditions, mounting techniques, and material color).

Chemical Resistance:	Reagent	7 day Immersion	Dip Test	Rub Test
	30% Sulfuric Acid	NE	NE	NE
	10% Sulfuric Acid	NE	NE	NE
	30% HCL	F	NE	NE
	10% HCL	NE	NE	NE
	50% NaOH	F	NE	NE
	10% NaOH	F	NE	NE
	Gasoline	F	NE	F
	Turpentine	F	NE	F
	Glacial Acetic Acid	F	F	F
	5% Acetic Acid	NE	NE	NE
	Cellosolve Acetate	F	F	F
	Conc. Ammonia	NE	NE	NE
	10% Ammonia	NE	NE	NE
	Methyl Ethyl Ketone	F	F	F
	Acetone	F	F	F
	Methanol	F	NE	F
	1,1,1, Trichloroethane	F	F	F
	IPA (Isopropanol)	F	NE	F
	ASTM #3 Oil	NE	NE	NE
	SAE 20 Oil	NE	NE	NE
	Mineral Spirits	F	NE	NE
	Diesel Fuel	F	NE	F
	Heptane	F	NE	F
	Toluene	F	F	F
	Alconox	F	NE	NE
	Kerosene	NE	NE	NE
	Water	NE	NE	NE

NE: No Effect F: Failed

7 Day Immersion:	Immersed in reagent for 7 days.
Dip Test:	Five 10 minute dips in reagent with 30 minute recovery.
Rub Test:	Rubbed sample for one minute with swab soaked in reagent.
Shelf Life:	1 year when stored at 70°F (21°C) and 40% to 50% R.H.