

877.367.7732 seton.com

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P.O. Box 458, Buffalo, NY 14240-0458

PRODUCT DATA SHEET

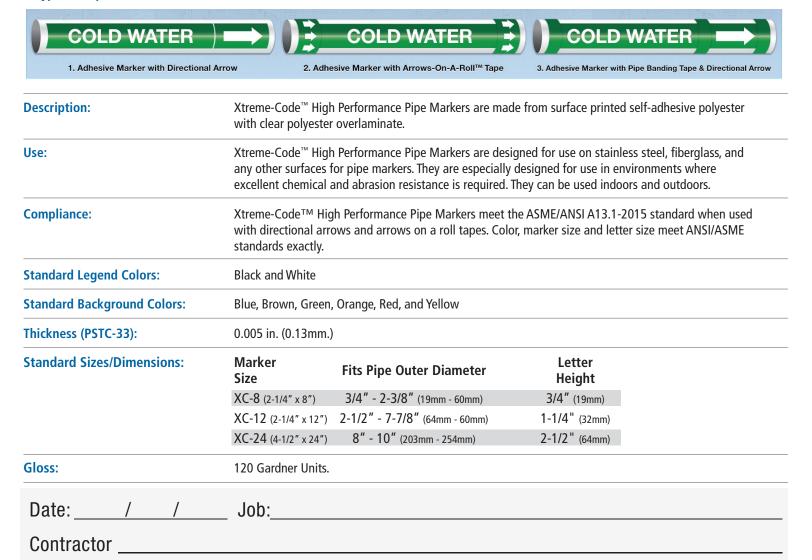
Xtreme-Code™ High Performance Pipe Markers

BOASTS AN OUTDOOR DURABILITY OF UP TO 8 YEARS

- excellent chemical and weather resistance
- Simply peel off the liner at the back and stick marker to pipe
- Can withstand temperatures from -40° F up to 230° F



3 Types of Pipe Marker Installation





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Xtreme-Code™ High Performance Pipe Markers (continued)

Adhesive Properties: Adhesion to Steel (PSTC-1)

15 Minute Dwell (Avg.) — 70 oz/in. (76 N/100mm)

Ultimate Dwell (72 Hrs.) (Avg.) — 108 oz/in. (118 N/100mm)

Tack (ASTM D 2979) (Avg.) — 1170 g (11 N) Drop Shear (PSTC-7) (Avg.) — 20 Hrs.

Abrasion Resistance: CS-17 Wheels, 1000 g. wts.

(Method 5306 of U.S. Federal Test Method Std. No. 191A):

Polyester laminate withstands up to 1000 cycles.

Minimum Application Temperature: 0°F (-18°C).

Service Temperature: -40°F to 230°F (-40°C to 110°C).

Average Outdoor Durability: 5-8 years (Average expected outdoor life of product will depend on user definition

of failure, climactic conditions).

Chemical Resistance:	Reagent	7 day Immersion	Dip Test	Rub Test
	30% Sulfuric Acid	NE	NE	NE
	10% Sulfuric Acid	NE	NE	NE
	30% HCL	NE	NE	NE
	10% HCL	NE	NE	NE
	50% NaOH	F	NE	NE
	10% NaOH	F	NE	NE
	Glacial Acetic Acid	NE	NE	NE
	5% Acetic Acid	NE	NE	NE
	10% Ammonia	NE	NE	NE
	Methyl Ethyl Ketone	F	F	NE
	Acetone	F	F	NE
	Methanol	F	NE	NE
	1,1,1, Trichloroethane	F	F	NE
	IPA (Isopropanol)	F	NE	NE
	ASTM #3 Oil	NE	NE	NE
	SAE 20 Oil	NE	NE	NE
	Mineral Spirits	F	NE	NE
	Diesel Fuel	F	NE	NE
	Heptane	F	F	NE
	Toluene	F	F	NE
	Alconox	NE	NE	NE
	Kerosene	F	NE	NE
	20% Sodium Carbonate	NE	NE	NE
	2% Sodium Carbonate	NE	NE	NE
	10% NcCl	NE	NE	NE
	Bleach	NE	NE	NE
	Water	NE	NE	NE

NE: No Effect F: Failed

7 Day Immersion: Immersed in reagent for 7 days.

Dip Test: Five 10 minute dips in reagent with 30 minute recovery.

Rub Test: Rubbed sample for one minute with swab soaked in reagent.

Shelf Life: 1 year when stored at 70°F (21°C) and 40% to 50% R.H.